



Marine Engineering

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Hypertherm MAX-200 / PAC-200T E

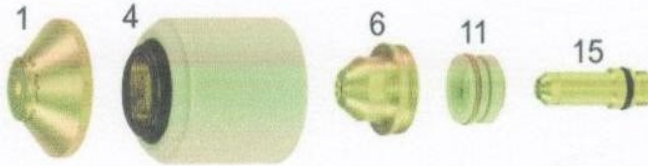
REPLACEMENT PARTS SUITABLE FOR

HYPERTHERM®

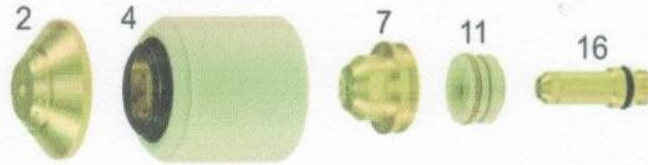
MAX200®
PAC200T/E®

Air Cutting

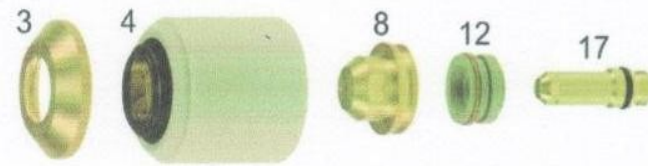
200A



100A



40A

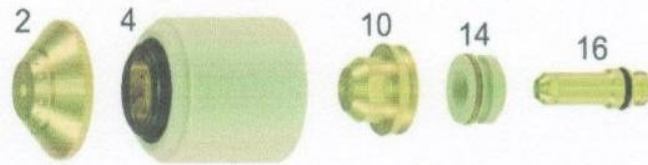


Oxygen Cutting

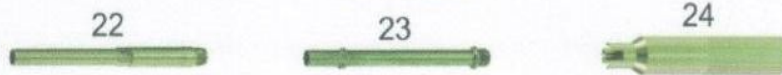
200A



100A



Alternative parts for both applications



19



20



| Item | Part No. | Ref. No. | Description | Std. Pkg. | Item | Part No. | Ref. No. | Description | Std. Pkg. |
|------|----------|------------|----------------------|-----------|------|----------|------------|--|-----------|
| 1. | T-4463** | 020424-UR | Shield, Machine | 1 | 13. | T-2542** | 020604-UR | Swirl Ring | 1 |
| | T-0365 | 020424 | Shield, Machine | 1 | | T-0377 | 020604 | Swirl Ring | 1 |
| | T-9585* | 020424 OEM | Shield, Machine | 1 | 14. | T-2545** | 020617-UR | Swirl Ring | 1 |
| 2. | T-0366* | 020448 | Shield, Machine | 1 | | T-0380 | 020617 | Swirl Ring | 1 |
| 3. | T-0368 | 020688 | Shield, Machine | 1 | 15. | T-3926** | 220021-UR | Electrode | 1 |
| | T-10202* | 020688 OEM | Shield, Machine | 1 | | T-9747* | 220021 OEM | Electrode | 5 |
| 4. | T-0370 | 020423 | Retaining Cap | 1 | 16. | T-0773 | 120547 | Electrode | 5 |
| | T-9586* | 020423 OEM | Retaining Cap | 1 | | T-9960* | 120547 OEM | Electrode | 5 |
| 5. | T-10242 | 120837 | Retaining Cap, Ohmic | 1 | 17. | T-9748* | 120667 OEM | Electrode | 5 |
| | T-2851* | 120837 OEM | Retaining Cap, Ohmic | 1 | | T-0998 | 120667 | Electrode | 5 |
| 6. | T-0372 | 020608 | Nozzle | 1 | 18. | T-4901 | 020664-AG | Electrode, Silver | 5 |
| 7. | T-0373 | 020611 | Nozzle | 1 | NS | T-0382 | 020415 | Electrode N ₂ /ArH ₂ | 5 |
| 8. | T-0376 | 020689 | Nozzle | 1 | 19. | T-9757 | 120584 | PAC200T/E® Machine Torch Main Body, The same as 020470 | 1 |
| 9. | T-0371 | 020605 | Nozzle | 1 | 20. | T-4066 | 120356 | PAC200T/E® SS Machine Torch Main Body | 1 |
| 10. | T-0375 | 020616 | Nozzle | 1 | 21. | T-0383 | 044027 | O-Ring | 1 |
| | T-2543** | 020607-UR | Nozzle | 1 | 22. | T-1813 | 020963 | Water Tube, Electrode Cooling, Standard | 1 |
| 11. | T-0378 | 020607 | Swirl Ring | 1 | 23. | T-4119 | | Water Tube, TMT/OEM Torch | 1 |
| 12. | T-2544** | 020613-UR | Swirl Ring | 1 | 24. | T-1397 | | Water Tube Wrench, TMT | 1 |
| | T-0379 | 020613 | Swirl Ring | 1 | | | | | |